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A US Manufacturer of: Pressure, Temperature, Load/Force/Torque, and Displacement Sensors

# **Series PNC710**

General Purpose Tension and Compression Pancake Load Cell



## **Standard Features**

- 0.10% Linearity
- Tension and Compression
- 3 mV/V output
- Welded Stainless Steel
- Excellent Off-Axis Capability
- Standard Ranges to 200,000 lbs.
- Shock and Vibration Resistant
- Barometrically Compensated
- 5 Point Tension Calibration Record Traceable to NIST

# **Optional Features**

- Customer Specified Threaded Center Hole
- Customer Specified Electrical Termination
- Metric Versions
- Overload Stops
- Special Calibrations
- Internal Amplifier for High Level Analog and/or Digital Output
- Dual Bridges
- -320°F to 400°F
  Operating Temperature

## **Description**

The Series PNC710 load cells are high accuracy low profile "pancake" designs for both tension and compression appli-These force sensors incorporate a threadedcations. through center hole with dual diaphragms welded to the sensing section and the mounting outer section. This design increases rigidity thus reducing both the effects of off-center loading and side loading. The PNC710 series is constructed of welded stainless steel for very demanding application environments. Hermetic stainless steel electrical connectors with gold plated pins are standard. Additional features include shock and vibration protection and barometric compensation. These load cells are configured to be universally interchangeable within the industry. Each unit is shipped with a 5 point calibration record traceable to NIST as standard.

#### Performance

**Standard Ranges** 100 lbs. FSO to 200,000 lbs. FSO. Output 3 mV/V ±0.50% FSO. Linearity 0.10% FSO\*. **Hysteresis** 0.08% FSO\*. **Temperature Effect on Zero** 0.002% FSO/°F. **Temperature Effect on Span** 0.002% Reading/°F. **Zero Balance** 1% FSO. \*Note: For the 50K lb. unit, values are typical, maximum error is 0.20% FSO BFSL.

#### **Environmental Characteristics**

**Operating Temperature Range** -65°F to 250°F. (-320°F to 400°F optional.) **Compensated Temperature Range** 70°F to 170°F. (-65°F to 400°F optional.)

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#### – Dimensions (inches)



							Base		Base Thread	Base
Capacity (lbs.)	ØOD	Thread	Height	Х	Y	Z	Height	ØBB	Depth	BT
100, 250, 500, 1000	3.00	3/8-24 UNF	1.00	6	0.28	2.250	1.00	1.00	0.75	1/4-28 x 0.50 deep
Amplified- 100 thru 1000	3.00	3/8-24 UNF	1.38	6	0.28	2.250	1.00	1.00	0.75	1/4-28 x 0.50 deep
2K, 5K	3.50	1/2-20 UNF	1.00	6	0.34	2.625	1.00	1.50	0.75	5/16-24 x 0.50 deep
Amplified- 2K, 5K	3.50	1/2-20 UNF	1.38	6	0.34	2.625	1.00	1.50	0.75	5/16-24 x 0.50 deep
10K, 15K, 20K	5.50	1-14 UN	1.80	8	0.41	4.500	1.50	2.00	0.75	3/8-24 x 0.75 deep
20K, 30K, 50K	6.00	1-1/2-12 UN	1.80	8	0.53	4.875	1.80	2.50	1.00	1/2-13 x 1.00 deep
75K, 100K	9.00	2-12 UN	2.50	12	0.66	7.750	2.50	3.00	1.25	5/8-18 x 1.00 deep
150K, 200K	11.00	2-1/2-12 UN	3.00	12	0.89	9.500	3.00	NA	1.75	7/8-14 x 1.50 deep

#### **Mechanical Characteristics**

#### **Static Overload Without Damage** 150% Range. **Standard Calibration** Tension only: 5 points (0, 50%, 100%, 50%, 0 of Range). **Optional Calibrations** · Compression only: 5 points (No charge option) Tension and Compression: 5 points in each direction Special multipoint calibration (customer specified): in tension or compression or both tension and compression. Material Welded stainless steel. Threads Female threads (See table).

Metric threads available as option.

#### **Electrical Characteristics**

Bridge Resistance 350 Ohms nominal. Excitation 10 Vdc or Vac. Insulation Resistance Greater than 5000 megaohms at 50 Vdc.

Electrical Termination Ranges Up To 5000 lbs. Hermetic Welded PTIH-10-6P Stainless

Steel Connector or equivalent. **Ranges Over 5000 lbs.** Bolted Hermetic MS3102-14S-6P Stainless Steel Connector with O-ring seal. **For All Ranges** 

# Integral cables, at customer specified lengths, are available.

#### **Electrical Characteristics**

#### **Connector Pins (Standard)**

A	+EXE	D	- EXE
В	+EXE	Е	- SIG
С	- EXE	F	+SIG

Customer specified wiring codes are available.

#### **Options**

Load Button Optional. Thread Stops Optional. Base Plate Kits Optional - See Table. Can be installed at factory for calibration.



#### **Modifications and Warranty**

MODIFICATIONS: We realize transducer applications vary greatly and as such our designs are flexible. Choice of pressure port, electrical termination, material compatibility and performance characteristics are a few of the many options available. Specifications on this datasheet represent the standard configuration only. Product and company names listed are trademarks of their respective companies. Specifications subject to change without notice. WARRANTY: Stellar Technology warrants that its product shall be free from defective workmanship and/or material for a twelve month period from the date of shipment, provided that Stellar Technology's obligation hereunder shall be limited to

correcting any defective material FOB our factory. No allowance will be made for any expenses incurred for correcting any defective workmanship and/or material without written consent by Stellar Technology. This warranty is in lieu of all other warranties expressed or implied.



ISO 9001/AS9100 Due to the nature of technology, changes are inevitable. For latest technical specifications, see our website.

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